

# Work Order ID 52028

September 14, 2009 9:15:16 AM



Page 1

Item ID: D2419

Accept



Setup Start



Revision ID: A

Stop



Item Name: Handle

Start Date: 9/14/09 Start Qty: <sup>20</sup>40.00



Cust Item ID:

Required Date: 9/22/09 Req'd Qty: 10.00

Customer:

Reference:

Approvals: Process Plan: *PS*

Date: *19 9/14*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2419

Rev A

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Cut to length using hot knife as per Dwg D2419

*9/15/09* *(20)*

110

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

*⇒ 8/10/15*

*counted*  
*(72)*

120

Identify as per dwg & Stock Location: *31*

0.00



Packaging

Memo

0.00

Packaging

*9/15/09* *(20)* *SP*

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Item ID: D2419

Accept



Setup Start



Revision ID: A

Stop



Item Name: Handle

Start Date: 9/14/09

Start Qty: 10.00



Cust Item ID:

Required Date: 9/22/09

Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/16 HJ

u 09-09-16

# Picklist Print

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1

Work Order ID: 52028

Parent Item: D2419RevA

Parent Item Name: Handle


Comments:

Start Date: 9/14/09

Required Date: 9/22/09

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
40-2567-4  Black Nylon Strap		Purchased	No			110	Each	0.0000	<del>0.8330</del> 1.666		9/15/09	

M111336

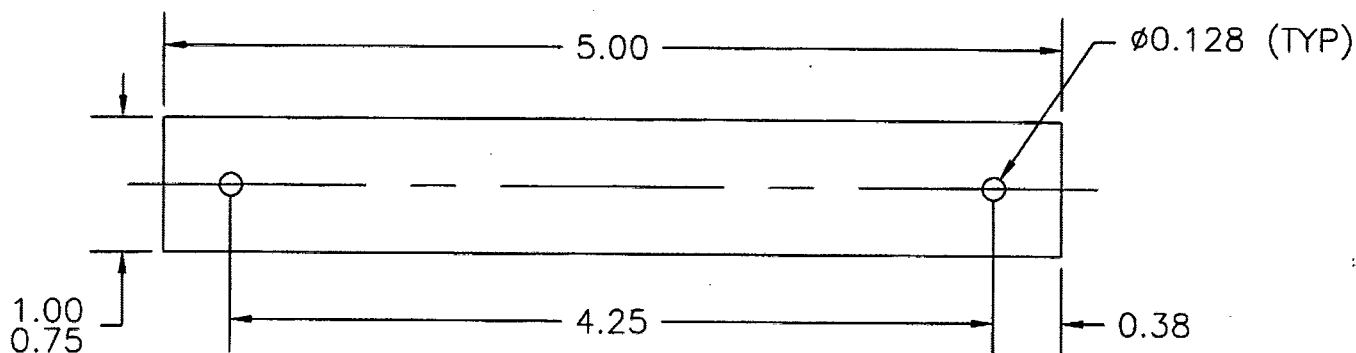




DESIGN <i>RF</i>	DRAWN BY <i>LP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2419	REV. A SHEET 1 OF 1
DATE 00.01.21		TITLE HANDLE (WEB)	SCALE 1:1
A	00.01.21	NEW ISSUE	

**RELEASED**  
00.02.03 ps

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 52028



MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED